

# TremPly® HP 4510

## A High Performance CSPE Single Ply Roof Membrane System

### FEATURES

- Excellent lap strength
- Chemically resistant
- Polyester reinforcement
- UL classified

### BENEFITS

- Long trouble-free service life
- Resists chemicals, acid rains, and fumes
- Strong - puncture and tear resistant
- Fire protection

### DESCRIPTION

TremPly® HP 4510 is a single ply roof membrane which is compounded from CSPE (chloro-sulfonated polyethylene) elastomers and laminated to a high strength polyester reinforcing scrim. TremPly HP 4510 is asbestos free.

### BASIC USES

TremPly HP 4510 an elastomeric membrane that accepts roof movement and thermal shock. It can be used in a variety of single ply roof system configurations, such as mechanically attached, fully adhered, and ballasted. TremPly HP 4510 is lapped and seamed using either hot air heat welding equipment or contact cement.

TremPly HP 4510 can be used in situations where other roof systems are not practical due to weight or slope considerations. TremPly HP 4510 provides excellent resistance to fire exposure in a variety of roof system configurations. It also offers chemical resistance to a wide range of chemicals found in industrial environments.

Both sides of TremPly HP 4510 are suitable for exposure to weathering.

Energy Star qualification is valid for Roofing products in the United States but not in Canada. Natural Resources Canada (NRCAN) has implemented an Energy Star Program which currently does not include roofing products.

### DIMENSIONS

TremPly HP 4510 is a 45 mil (1.14 mm) thick membrane. Roll dimensions are 6.5' X 120' (1537 mm X 36.5 mm). As applied, with a 4.5" (114 mm) side lap, roll covers 164 sq ft (52.4 m<sup>2</sup>). Each roll weighs approximately 175 lbs. (79.4 kg.).

### PACKAGING

TremPly HP 4510 is available in individually wrapped rolls or by the pallet, with 12 rolls/pallet.

### COLOR

White one side; black other side.

### STORAGE

1 year in unopened factory wrapper, at warehouse temperatures under 80°F (27°C).

### REFERENCES

#### Factory Mutual Loss Prevention Data Sheets:

- 1-28 Design Wind Loads
- 1-29 Roof Deck Securement and Above Deck Roof Components
- 1-49 Perimeter Flashing

### APPLICATION

Roof replacement usually involves more complexities than new construction roofing. Contingencies such as rusted or deteriorated decks, rotted wood components, rooftop equipment which cannot be moved or shut down, and numerous other conditions are often encountered.

## APPLICATION CONTINUED

# TremPly® HP 4510

The following application information is designed to serve as a general guide. Your local Tremco Representative will prepare detailed specifications based on the condition of your roof.

**Structural Deck:** Deck must be properly designed and structurally sound.

**Drainage:** Ponding conditions are unacceptable and will adversely affect performance of any roofing system. Where positive drainage does not exist, water removal from roof surface must be facilitated by lowering drains, and/or installing additional drains, tapered insulation, or an approved cellular concrete slope system.

**Insulation:** Insulation must be dry and kept dry. No more insulation shall be installed than can be covered in that day. Use of FAS-n-FREE® Adhesive for solvent free, fastener free insulation attachment is the preferred method of securement unless otherwise specified.

**General Installation Procedures:** According to job specifications, prepare the surface to be covered:

- Remove loose aggregate.
- Replace areas of wet insulation, deteriorated deck and wood components.
- Provide air seal at perimeter, curbs, and penetration flashings.
- Attach new roof insulation according to job specifications.
- Clean insulation surface of loose dust/debris.

**Membrane Placement:** Plan the placement of TremPly HP 4510 to facilitate the fabrication of the least number of seams. Ensure that water flows over or along, but not against, the exposed edges.

### Installation of Mechanically Attached System:

- Start at the low point of the roof and position a half-width (30" or 762mm) roll of HP 4510 square with the roof edge. Avoid wrinkles. Reposition when necessary.
- Install a second half width roll of HP 4510. Overlap at side lap and end lap: 4.5" (114 mm) minimum.
- The minimum number of half-width rolls required at the perimeter is 2. Consult your Tremco Representative for further information.
- Mechanically attach underlying sheet at the lap to the structural deck with fasteners and 2" (51 mm) diameter barbed membrane plates spaced at 6" (153 mm) on center down the entire lap with the disc centered 1-1/8" (29 mm) from the sheet edge.
- Install the required number of half-width rolls along the roof edges perpendicular to the roll direction in the field of the roof.

### Installation of Fully Adhered System:

- Start at low point of the roof and position the roll square with the roof edge.
- Squeegee HP 4510 Adhesive LV in a uniform continuous application onto substrate at 15 to 20 mil (0.4-0.5 mm) thickness or 80-100 sq ft/gal (2.0-2.5 m<sup>2</sup>/L).
- Allow adhesive to dry to slight tack for 15 minutes minimum at 77°F (25°C). Adjust time according to ambient conditions.
- Place membrane into adhesive. Broom immediately.
- Install second and succeeding rolls in the same manner. Overlap at side lap and end lap: 4-1/2" (114 mm) minimum.

### Membrane Seaming:

- Wipe all surfaces to be seamed with Toluene.
- For heat welding, allow the hot air welder to warm up. Insert the nozzle tip of the hot air welder into seam area. Move nozzle at a steady speed along the seam area, immediately applying pressure behind the air nozzle with a steel roller or weighted wheel to ensure positive contact of the heated HP 4510 lap. Minimum width of welded lap shall be 2" (51 mm).
- Field test heat welded laps to assure proper construction. Perform field test after lap area cools to ambient temperatures. Properly constructed laps will not separate at the lap interface when tested. Consult your Tremco representative for additional information.

# TremPly® HP 4510

## APPLICATION CONTINUED

- For adhesive bonding, brush or roller apply Tremply Lap Adhesive to each lap surface at 250 sq ft/gal (6.25 m<sup>2</sup>/L). Allow adhesive to dry to light tack. Broom across seams to join the lap; remove wrinkles/entrapped air. Hand roll across seams with a steel roller to assure positive contact.

**Lap Sealant:** Seal the outside edge of all membrane seams with TremSEAL S. Wipe surface with toluene prior to the caulk application of TremSEALS to edge of lap seam. Tool sealant to a 1/8" X 1/2" (3 mm X 13 mm) cove bead. Sealant coverage: 300 lineal ft/gal (24.2 m/L).

**Perimeter/Projection Attachment:** Provide mechanical attachment of roofing membrane at roof perimeter, walls, expansion joints, and all other projections. Follow the recommendations of Factory Mutual Loss Prevention Data Sheets 1-28, 1-29, and 1-49.

For all HP 4510 roof systems, additional mechanical attachment is recommended in roof areas subject to high wind uplift pressures, such as roof corners and perimeters. Consult your Tremco Representative for additional information.

## LIMITATIONS

- Do not remove roll from plastic wrapper until installation.
- Protect unused roll from direct sunlight and high temperatures.
- Positive drainage is required. Minimum slope of 1/2:12 (4%).
- Not intended to perform under ponding conditions.
- Perimeter mechanical attachment is required.

## PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUE	TEST METHOD
Thickness	0.045 in (1.14 mm)	ASTM D 751-89
Tensile strength	225 lbf (1000N)	ASTM D 751-89
Elongation @ fabric break	25%	ASTM D 751-89
Tear resistance	90 lbf (400 N)	ASTM D 751-89
Dimensional stability @ 129°F	0.1% @ 24 hrs.	ASTM D 1204-84
Low temperature flexibility	-40°F (-40°C)	ASTM D 2136-84 (1989)

## CODES & APPROVALS

Current Approvals:



Your local Tremco Roofing sales representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program.

## MAINTENANCE

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

## PRECAUTIONS

Your local Tremco Roofing sales representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.

## TECHNICAL SUPPORT



[www.tremcoroofing.com](http://www.tremcoroofing.com)  
3735 Green Road  
Beachwood, Ohio 44122  
1.800.852.6013

50 Beth Nealson Drive  
Toronto, Ontario M4H 1M6  
1.800.668.9879

Tremco Roofing & Building  
Maintenance is a part of the Tremco  
Construction Products Group

Tremco is a US Registered trademark of Tremco Incorporated.

The information provided on this data page supersedes all previous data concerning this product and its application. The Statements provided concerning the materials shown are intended solely as a general guide for material usage and are believed to be true and accurate. Since the manner of use is beyond our control, Tremco DOES NOT MAKE NOR DOES IT AUTHORIZE ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE, OR ANY OTHER WARRANTY, GUARANTEE OR REPRESENTATION, EXPRESSED OR IMPLIED, CONCERNING THIS MATERIAL EXCEPT THAT IT CONFORMS TO TREMCO'S PRODUCT SAMPLE. Buyer and user accept the product under those conditions and assume the risk of any failure, injury of person or property and loss or liability resulting from the handling, storage or use of the product, whether or not it is handled, stored, used in accordance with directions or specifications. UNDER NO CIRCUMSTANCE SHALL TREMCO BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING FROM ANY BREACH OF WARRANTY. IN ALL CASES, TREMCO'S LIABILITY IS LIMITED, AT TREMCO'S OPTION, TO THE REPLACEMENT OF GOODS, OR THEIR VALUE, PROVEN TO BE DEFECTIVE IN MANUFACTURING.